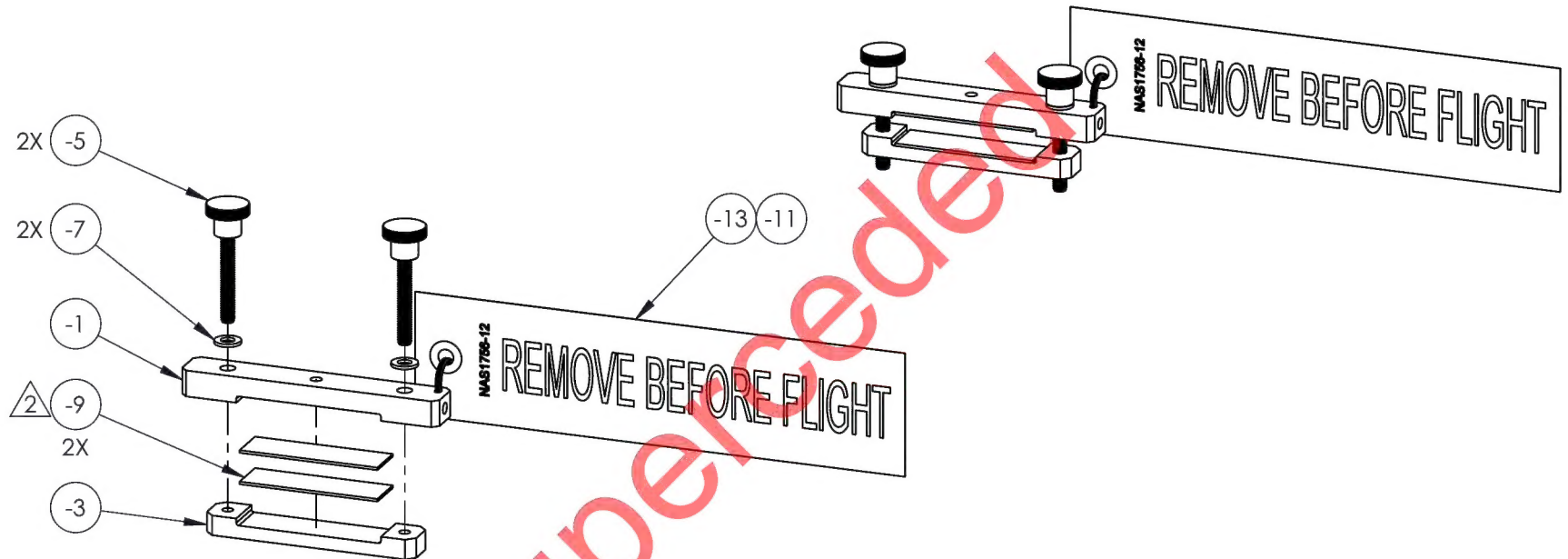


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		REMOVED SECOND HOLE FOR FLAG, IT WAS MIRRORED FROM FIRST HOLE.	3/17/2009	WP	DW
1A		CH'D ENGRAVE NOTE P/N -1. DELETED ENGRAVE NOTE P/N -3.	5/28/2009	RJC	RW
1B		CH'D P/N -13 FROM NAS1756-18.	10/27/2009	RJC	RW
1C		CH'D -5 BOM INFO PER R.W.	5/11/2011	RJC	RW
5	15-0324	UPDATED TO NEW DRAFTING STANDARDS. -1 CH'D DIM WAS $\nabla$ .500 IS $\nabla$ .50. -7 ADDED B/O REF. #90313A206.	10/6/2015	DPD	JAG



**FUNCTION:**  
USED TO INSPECT FOR PLAY OF THE  
M/R SWASH PLATE AND THE SCISSORS ASSY.,  
WITHOUT REMOVING THE COMPONENTS  
FROM THE AIRCRAFT.

**NOTES:**

1. REF. AGUSTA T/N: 3G6005G01631.

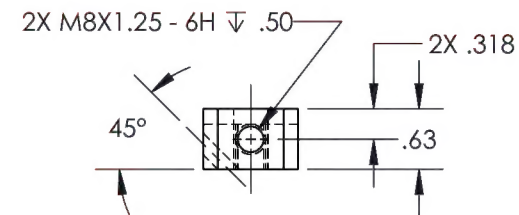
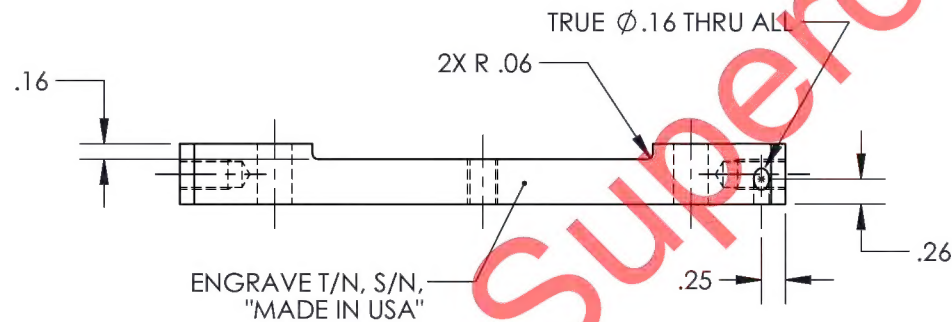
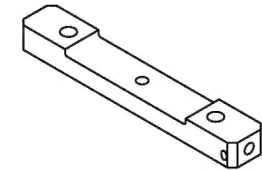
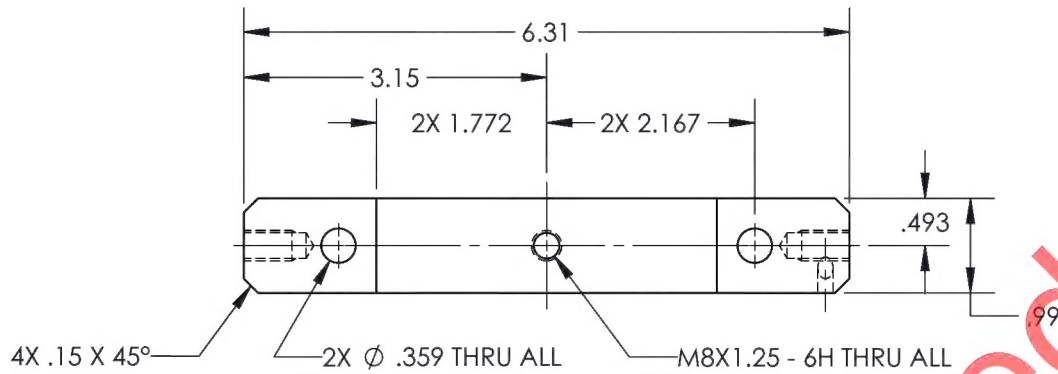
2. CUT TO FIT AND INSTALL ON -1 & -3.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	TOP	304 S.S.		2
			-3	1	BOTTOM	304 S.S.		3
			-5	2	THUMB SCREW	S.S.	5/16-18 X 3, Ø1 (MCMaster-CARR #6091K47) MODIFIED	4
		B/O	-7	2	WASHER	S.S.	Ø5/16 (MCMaster-CARR #90313A206)	1
		B/O	-9	2	PAD WITH ADHESIVE BACK	RUBBER	1/16 X 1 X 3-3/8 (GASKET SPECIALTIES)	1
		B/O	-11	1	SPLIT RING	STEEL	Ø7/8 O.D. X Ø3/4 I.D. X 1/8 (MCMaster-CARR #90177A217)	1
		B/O	-13	1	FLAG	NYLON	NAS 1756-12	

<b>DART AEROSPACE</b>	
TITLE SUPPORT, DIAL INDICATOR S/P SCISSORS ASSEMBLY	
DWG NO. RBW6005G01631-3G	REV 5
MAT'L	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 .XX ± .01 .X ± .1	HEAT TREAT FINISH
FRACTIONS ± 1/8 ANGLES ± 5°	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA
SCALE 1:4	DATE 1/21/2009
SHEET 1 OF 4	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		REMOVED SECOND HOLE FOR FLAG, IT WAS MIRRORED FROM FIRST HOLE.	3/17/2009	WP	DW
1A		CH'D ENGRAVE NOTE P/N -1.	5/28/2009	RJC	RW
5	15-0324	-1 CH'D DIM WAS $\nabla .500$ IS $\nabla .50$ .	10/6/2015	DPD	JAG

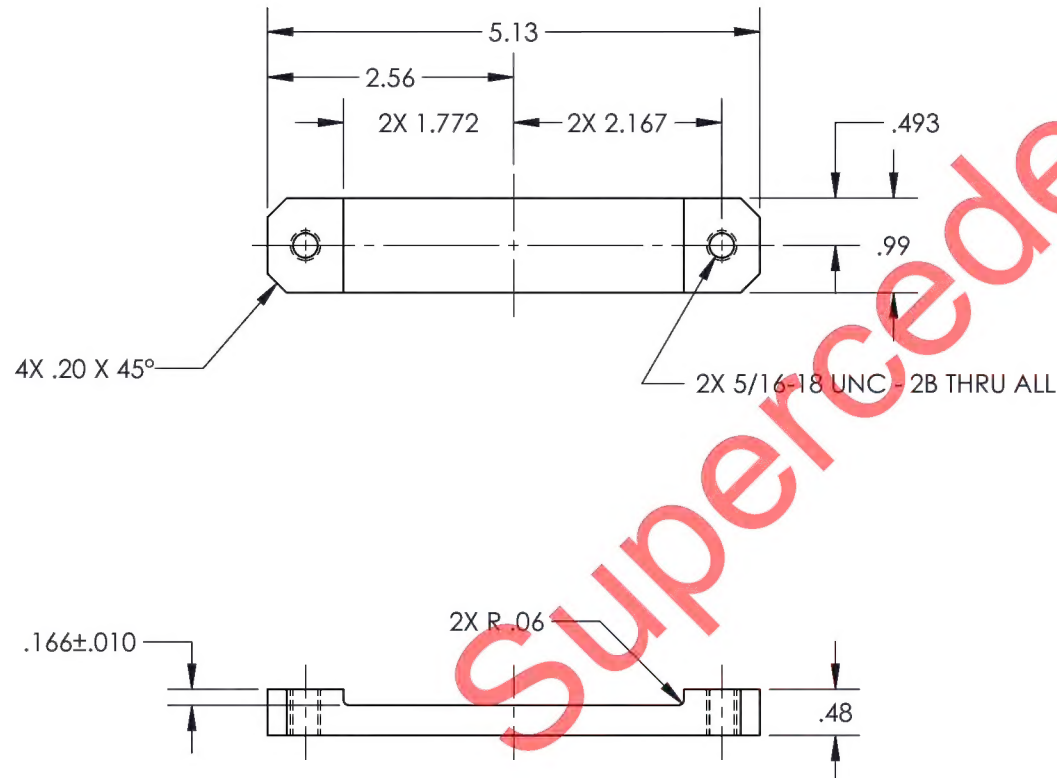
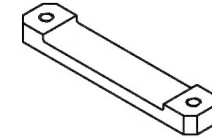


(-1)  
TOP

<b>DART AEROSPACE</b>	
TITLE SUPPORT, DIAL INDICATOR S/P SCISSORS ASSEMBLY	
DWG NO. RBW6005G01631-3G-1	REV 5
MAT'L 304 S.S.	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX $\pm .005$ FRACTIONS $\pm 1/8$	HEAT TREAT
.XX $\pm .01$ ANGLES $\pm 5^\circ$	FINISH
.X $\pm .1$	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA
SCALE 1:2	DATE 1/21/2009
SHEET 2 OF 4	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1A		CH'D ENGRAVE NOTE P/N -3.	5/28/2009	RJC	RW



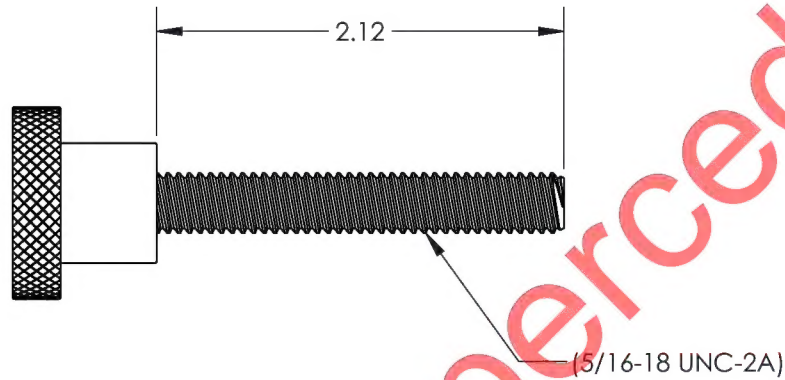
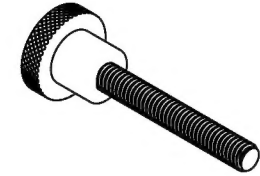
(-3)

BOTTOM

<b>DART</b> AEROSPACE	
TITLE SUPPORT, DIAL INDICATOR S/P SCISSORS ASSEMBLY	
DWG NO. RBW6005G01631-3G-3	REV 5
MAT'L 304 S.S.	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA
SCALE 1:2	DATE 1/21/2009
SHEET 3 OF 4	

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REVISIONS						
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	



(-5)  
THUMB SCREW

<b>DART AEROSPACE</b>	
TITLE SUPPORT, DIAL INDICATOR S/P SCISSORS ASSEMBLY	
DWG NO. RBW6005G01631-3G-5	REV 5
MAT'L S.S.	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA
SCALE 1:1	DATE 1/21/2009
SHEET 4 OF 4	